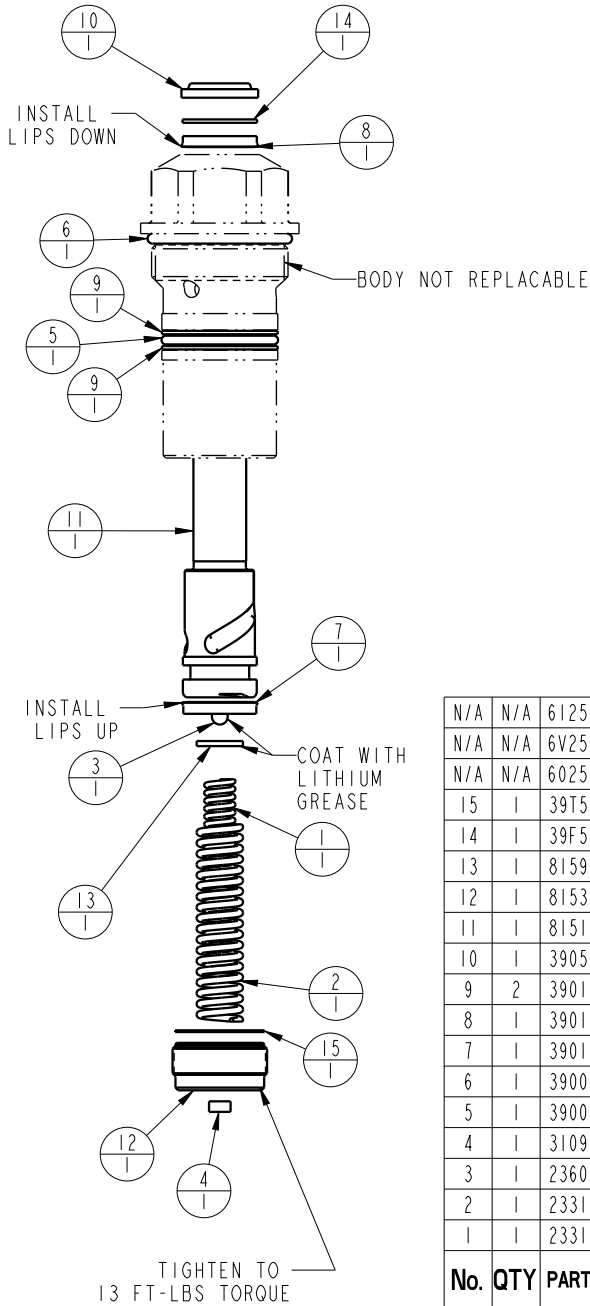


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61250000	SPRING KIT			NOTED
N/A	N/A	6V251103	SEAL KIT, FKM			NOTED
N/A	N/A	60251103	SEAL KIT, STANDARD		NOTED	
15	1	39T55002	GASKET, (-021)	X	X	
14	1	39F54001	BU RING, (-208 CUSTOM)	X	X	
13	1	81590901	DISK, PIVOT, BALL, SC, 1100, SA			X
12	1	81530902	RETAINER, SC, SA, 1100, VENTED			
11	1	81510901	PLUNGER, SC, 1100#			
10	1	39053001	WIPER, SNAP-IN, (5/8)	X	X	
9	2	39011080	BU RING, (-123)	X	39054000	
8	1	39010020	SEAL, BEVEL W/HEEL INSERT, 5/8 x 1/8 x 7/8	X	39V10020	
7	1	39010015	SEAL, BEVEL, 11/16 x 3/32 x 7/8	X	39052011	
6	1	39001042	O-RING, (-920)	X	39051018	
5	1	39001041	O-RING, (-123)	X	39051019	
4	1	31091006	FILTER, BRONZE, SINTERED, .250, 150µ			
3	1	23600011	BALL, STEEL, ALLOY, .187			X
2	1	23313008	SPRING, COMPRESSION			X
1	1	23311013	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	Std. Seal kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
25110910
25110910F

SIZE
A PL2519

REV
C

C	5799	RELEASE	JDW	08/28/25
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released		
DATE:	5/20/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1